



270

SANYO STEREO TURNTABLE TP 725 ^(MV)_(SEV) SERVICE MANUAL



270

SPECIFICATION

MOTOR & TURNTABLE SECTION

Motor: 4-pole AC servo-motor
Drive System: Belt-driven
Speeds: 33-1/3 and 45 rpm.
Wow & Flutter: 0.08%
Signal to Noise Ratio @2f: 55dB
Turntable Platter: Diameter; 310mm
Weight; 0.9 Kg
Controllable Speed Range: $\pm 3.0\%$

TONE ARM SECTION

Type: Static Balance Type (S-shape)
Effective Arm Length: 215mm
Tracking Force Range: 1.0 to 3.5

CARTRIDGE SECTION

Type: Induced Magnetic (MG-28)
Frequency Response: 10 ~ 27 KHz
Channel Separation @1,000 Hz: 15dB
Output Voltage @500mm/sec: 2.0 ~ 3.8mV
Load Impedance: 50K ohm
Stylus: 0.5 mill. Diamond (ST-28D)

MISCELLANEOUS

Power Requirement: MV (Switchable) 120/200/220/240V
50/60 Hz
SEV/FSZ 110/220V 50 Hz
Power Consumption: 10 watts
Dimension: Wide; 452mm (approx.)
Depth; 368mm (approx.)
Height; 167mm (approx.)
Weight: 9.5 Kg (approx.)

PICK-UP ARM HEIGHT ADJUSTMENT

Loosen the pick-up arm height adjusting screw (75) and adjust the height by sliding the support arm (100) and secure the screw.

PICK-UP RAISING POSITION ADJUSTMENT (Return point)

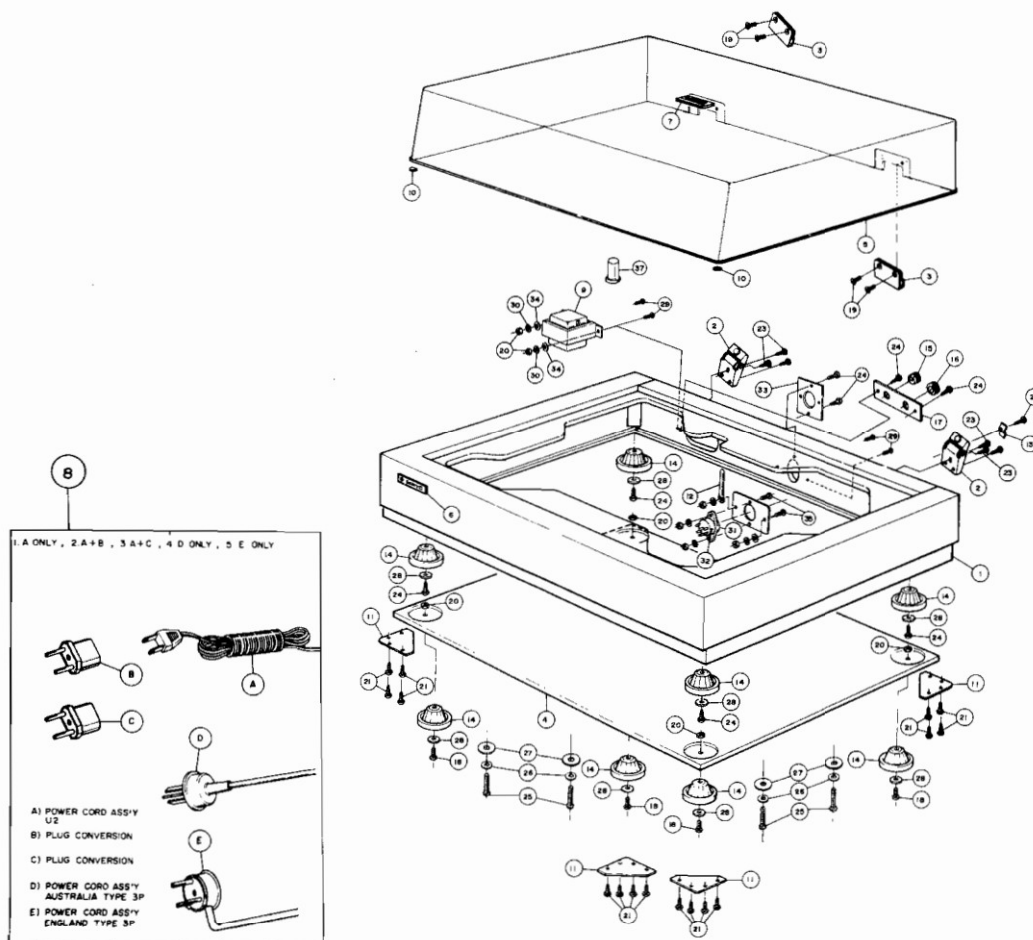
Turn screw (96) clockwise to move outwards, and counterclockwise to move inwards.

PARTS LIST (MV)

Key No.	Part No.	Description	Q'ty
PACKING			
	131 6 1139 51202	Box Corrugate EXP	1
	131 6 2119 01330	Bag Polyethylene EXP	1
	131 6 2119 01361	Bag Polyethylene EXP	1
	131 6 3009 19520	Pad	1
	131 6 3009 19521	Pad	1
	131 6 2519 07400	Bag Polyethylene EXP	1
	131 6 2719 10600	Bag Fan	1
	131 6 4119 45404	Explanatory Booklet	1
CABINET			
1	131 2 1101 30301	Cabinet	1
2	131 0 2002 14201	Hinge Assy	2
3	131 2 2108 00900	Hinge	2
4	131 2 1105 16001	Plate Bottom	1
5	131 2 1107 18900	Lid	1
6	131 2 1301 14400	Sanyo Badge	1
7	131 2 1310 22101	Name Plate	2
8	131 0 4006 00300	Cord Assy	1
9	4 2519 21180	Power Trans	1
10	131 2 2904 11900	Pad Lid	2
11	131 2 3101 17701	Metal Mount	4
12	131 2 3608 10200	Cramp Wire	1
13	131 2 3608 10300	Cramp Wire	1
14	131 2 5205 14700	Cushion	8
	131 2 5205 15000	Cushion	4

Key No.	Part No.	Description	Q'ty
CABINET			
15	131 2 6111 14200	Bushing	1
	131 2 6111 14700	Bushing	1
16	131 2 6111 10300	Bushing	1
17	131 2 3101 33400	Metal Mount	1
18	101 3 1103 01001	Screw Pan Hd. 3 x 10	4
19	101 3 1204 00803	Screw Flat Hd. 4 x 8	4
20	104 3 1 03 00002	Nut 3	10
21	106 3 1102 71001	Screw Round Hd. 2.7 x 10	16
22	106 3 1103 10801	Screw Round Hd. 3.1 x 8	1
23	106 3 1103 11302	Screw Round Hd. 3.1 x 13	6
24	106 3 1103 11301	Screw Round Hd. 3.1 x 13	9
25	101 3 1104 02003	Screw Pan Hd. 4 x 20	4
26	105 3 1204 00001	Washer Spring 4	4
27	131 2 4203 84211	Washer 4.2 x 13 x 1.6	4
28	131 2 4203 83202	Washer 3.2 x 10 x 1	8
29	101 3 1103 01602	Screw Pan Hd. 3 x 16	2
30	105 3 1203 00002	Washer 3mm	6
31	4 2369 20550	Power Select Plug	1
32	4 2359 21220	Power Select Socket	1
33	131 2 3101 23400	Metal Mount	2
34	131 2 4203 83200	Washer 3.2 x 8 x 0.5	6
35	101 3 1103 00802	Screw Pan Hd. 3 x 8	2
36	105 3 1203 00002	Washer Spring 3.0	6
37	4 2379 20930	Terminal	1

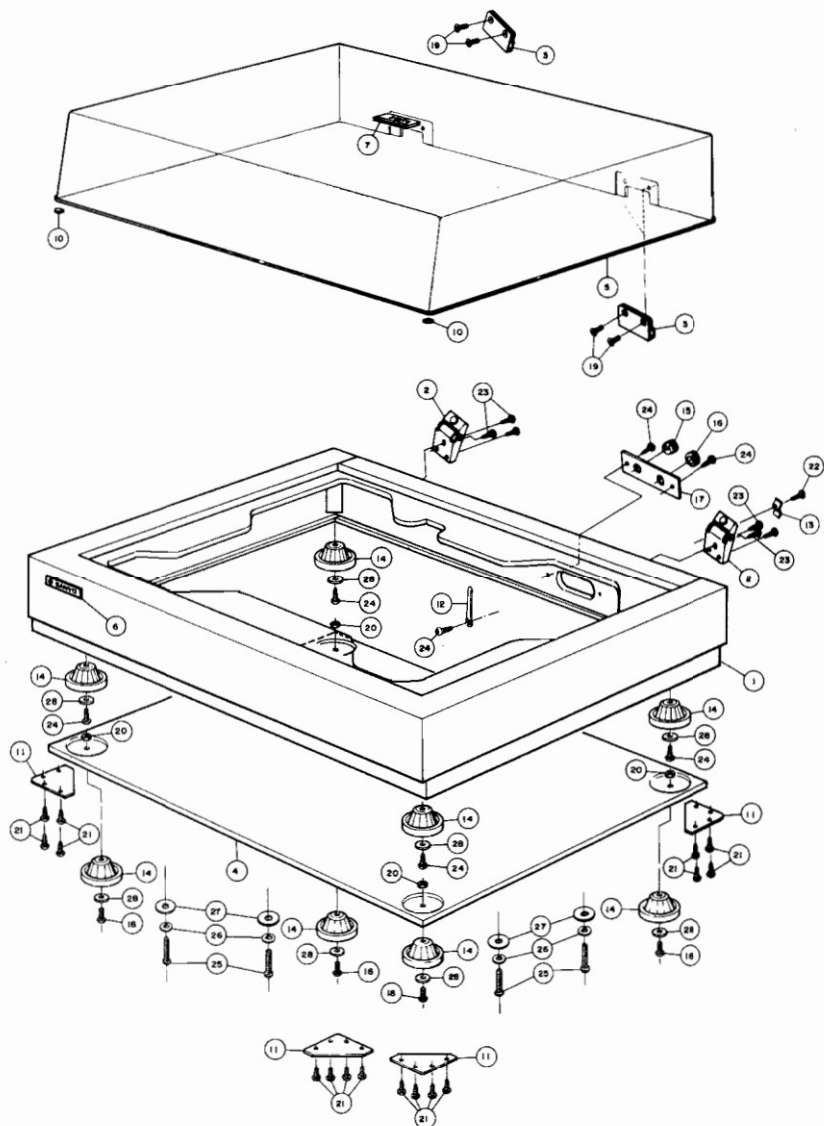
CABINET EXPLODED VIEW (TP 725 MV)



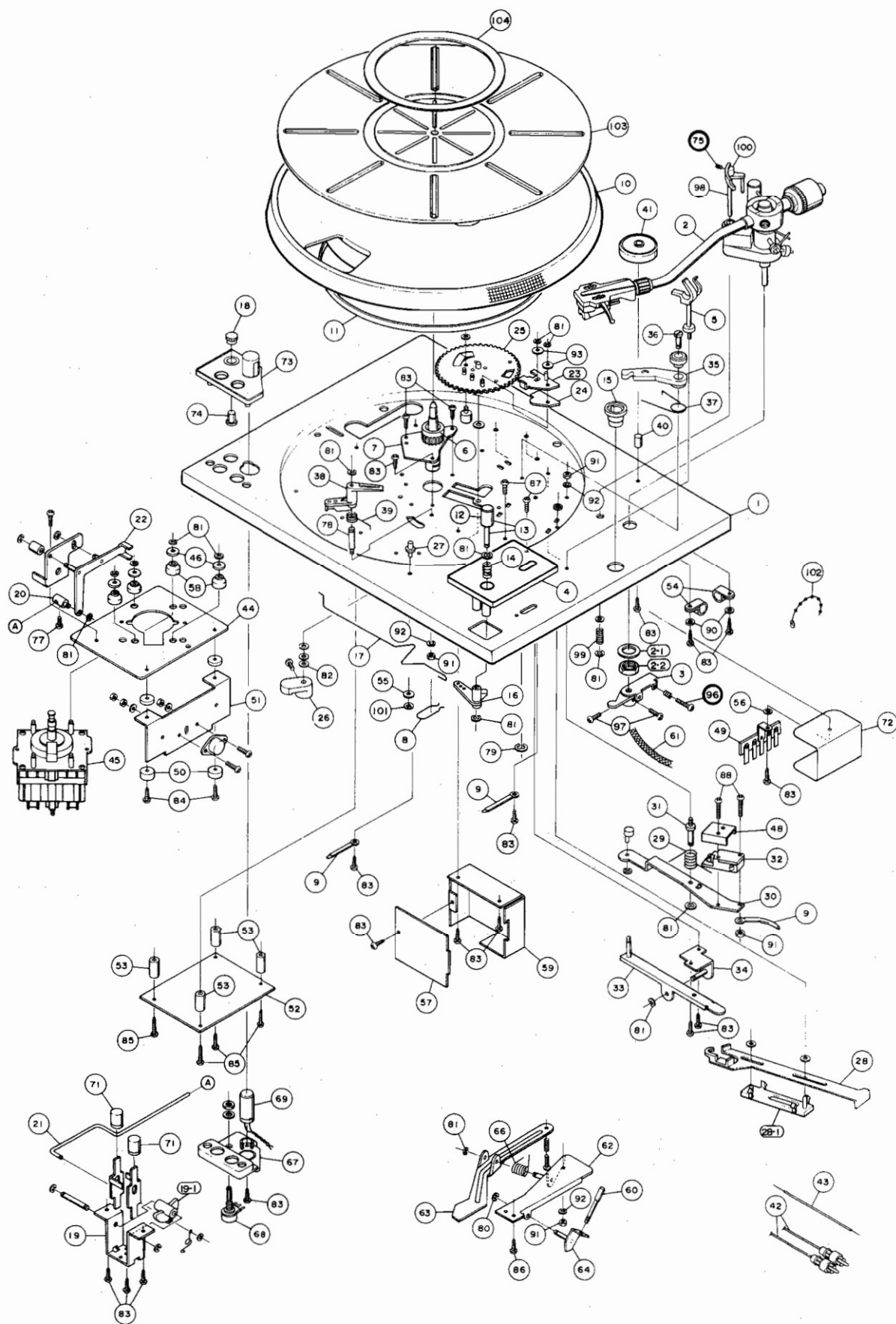
PARTS LIST (SEV) _____

Key No.	Part No.	Description	Q'ty	Key No.	Part No.	Description	Q'ty
PACKING				CABINET			
	131 6 1139 51202	Box corrugate EXP	1	11	131 2 3101 17701	Metal Mount	4
	131 6 2119 01330	Bag Polyethylene EXP	1	12	131 2 3608 10200	Cramp Wire	1
	131 6 2119 01361	Bag Polyethylene EXP	1	13	131 2 3608 10300	Cramp Wire	1
	131 6 3009 19521	Pad	1	14	131 2 5205 14900	Cushion	8
	131 6 2519 07400	Bag Polyethylene EXP	1		131 2 5205 15000	Cushion	4
	131 6 2719 10600	Bag Fan	1	15	131 2 6111 14200	Bushing	1
	131 6 4119 45403	Explanatory Booklet	1	16	131 2 6111 10300	Bushing	1
CABINET				17	131 2 3101 33400	Metal Mount	1
1	131 2 1101 30300	Cabinet	1	18	101 3 1103 01001	Screw Pan Hd. 3.0 x 10	4
2	131 0 2002 14201	Hinge Assy	2	19	101 3 1204 00803	Screw Flat Hd. 4.0 x 8	4
3	131 2 2108 00900	Hinge	2	20	104 3 1103 00002	Nut Hex Hd. 3.0mm	4
4	131 2 1105 16000	Plate Bottom	1	21	106 3 1102 71001	Screw Round Hd. 2.7 x 10	16
5	131 2 1107 18900	Lid	1	22	106 3 1103 10801	Screw Round Hd. 3.1 x 8	1
6	131 2 1301 14400	Badge Sanyo	1	23	106 3 1103 11302	Screw Round Hd. 3.1 x 13	6
7	131 2 1310 22101	Name Plate	2	24	106 3 1103 11301	Screw Round Hd. 3.1 x 13	7
10	131 2 2904 11900	Pan Lid	2	25	101 3 1104 02003	Screw Pan Hd. 4.0 x 20	4
				26	105 3 1204 00001	Washer Spring	4
				27	131 2 4203 84211	Washer Plain 4.2 x 13 x 1.6	4
				28	131 2 4203 83202	Washer Plain 3.2 x 10 x 1.0	8

CABINET EXPLODED VIEW (TP 725 SEV) _____



EXPLODED VIEW (MV)

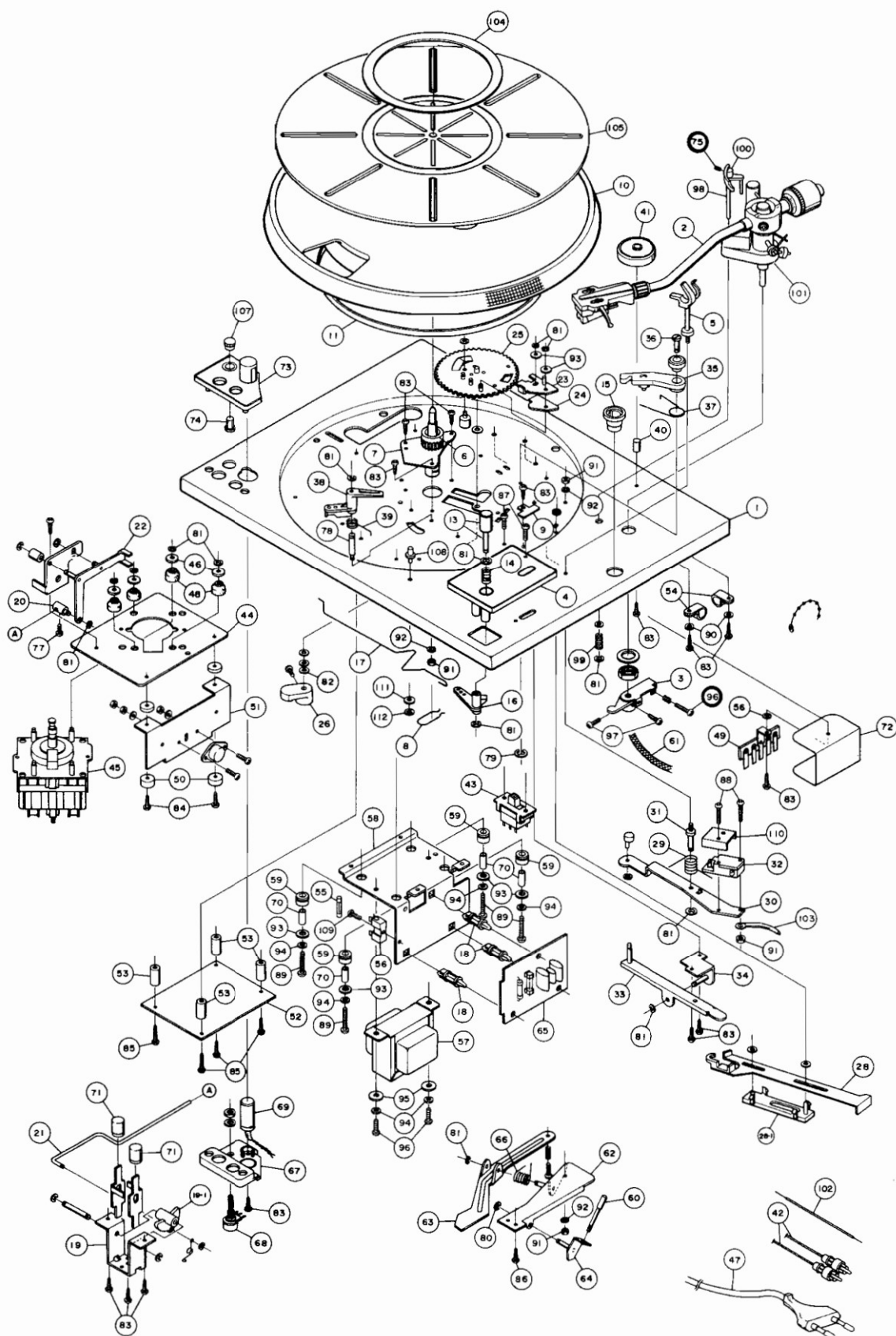


PARTS LIST (MV)

Key No.	Part No.	Description	Q'ty	Key No.	Part No.	Description	Q'ty
TURNTABLE UNIT				TURNTABLE UNIT			
1	134 0 6001 12501	Unite Plate Assy	1	68	4 2229 29005	Variable Resistor 500 ohm B	1
2	4 1579 20840	Pick UP	1	69	4 6129 29003	Neon Lamp	1
	134 0 4001 03702	Tone Arm Assy	1	71	131 0 1001 95003	Knob Assy	2
	4 1579 26710	Cartridge MG-28	1	72	131 2 6103 95002	Cover Shield	1
	4 1579 29230	Pick UP Stylus ST-28	1	73	134 0 1002 10200	Panel Assy	1
	134 2 4201 11304	Screw	2	74	131 2 1601 95007	Knob	1
	134 2 4202 11301	Nut	2	75	134 2 4201 11600	Screw 2.6 x 4	1
	134 2 4203 01801	Washer	2	76		Screw Pan Hd. Tapping 2.6 x 8	1
	134 2 1402 10800	Retainer Needle	1	77		Screw Pan Hd. Tapping 3 x 6	1
2-1	134 2 4202 11501	Nut	1	78	134 2 4106 20900	Shaft	1
2-2	134 2 4203 02301	Washer	1	79		E Ring 4mm	1
	134 2 4119 10700	Sub Weight	1	80		E Ring 2mm	1
3	134 0 6012 10500	Arm Inter Lock Assy	1	81		E Ring 3.2mm	14
4	134 0 1005 10601	Cover Rejection Assy	1	82		E Ring 4mm	1
5	134 0 6031 11102	Armrest Assy	1	83		Screw Pan Hd. Tapping 3 x 8	15
6	134 0 5002 10600	Spindle TT Assy	1	84		Screw Pan Hd. Tapping 3 x 12	2
7	134 0 5010 10200	Bearing TT Assy	1	85		Screw Pan Hd. Tapping 3 x 20	4
8	134 2 5101 18500	Spring	1	86		Screw Pan Hd. Tapping 3 x 5	1
9	131 2 3608 10200	Cramp Wire	3	87		Screw Pan Hd. 3 x 6	2
10	134 2 6101 11300	Turntable	1	88		Screw Pan Hd. 3 x 16	2
11	134 2 6302 10200	Belt	1	89		Screw Pan Hd. 4 x 22	4
12	134 0 1001 12200	Knob Assy	1	90		Washer 3.2 x 8 x 0.5	2
13	134 0 1001 12300	Knob Assy	1	91		Nut 3mm	4
14	134 2 5101 25300	Spring	1	92		Spring Washer 3mm	3
15	134 2 4118 16100	Boss	1	93		Washer 4.2 x 12 x 0.8t	4
16	134 2 4120 16300	Lever	1	94		Spring Washer 4mm	6
17	134 2 5101 25400	Spring	1	95		Washer 4.7 x 12 x 1t	2
18	131 2 1601 95008	Decorate Knob	1	96		Screw Pan Hd. 4 x 9	2
19	134 0 5008 10500	Selector Speed Assy	1	97		Screw Pan Hd. 2.6 x 6	2
19-1	134 2 1405 11200	Cam	1	98	134 2 4116 12000	Spindle Lifting	1
20	134 2 4129 10200	Joint	1	99	134 2 5101 25800	Spring	1
21	134 2 4112 11000	Rod	1	100	134 2 3310 10900	Support Arm	1
22	134 0 5008 10600	Selector Speed Assy	1	101		CS Ring 3mm	1
23	134 0 6011 10800	Trip Assy	1	102	131 2 3608 11300	Cramp Wire	3
24	134 2 4122 11900	Trip	1	103	134 2 6102 13500	Mat Turntable	1
25	134 0 6030 11400	Gear Cycling Assy	1	104	134 2 6103 11200	Plate Decorate TT	1
26	134 0 6004 10700	Lever Shut Off Assy	1				
	134 2 4120 16400	Lever	1				
27	131 2 1503 11501	Decorate Sign	1				
28	134 0 6037 11200	Base Assy	1				
28-1	134 2 4121 11300	Guide	1				
29	134 2 5101 25500	Spring	1				
30	134 0 6012 10600	Arm Inter Lock Assy	1				
31	134 2 4106 10700	Shaft	1				
32	4 2319 21992	Switch Power	1				
33	134 0 6012 10700	Arm Inter Lock Assy	1				
34	134 0 6037 11300	Base Assy	1				
35	134 2 4123 15200	Arm	1				
36	134 2 4106 20800	Shaft	1				
37	134 2 5101 25600	Spring	1				
38	134 2 4120 13800	Lever	1				
39	134 2 5101 18400	Spring	1				
40	134 2 2902 00302	Pin Adaptor EP	1				
41	134 2 2901 10502	Adaptor EP	1				
42	131 0 4004 14100	Wire Shield Assy	1				
43	4 2319 21530	Earth Lead	1				
44	134 2 4108 17500	Plate	1				
45	4 1519 20542	Phono Motor	1				
46		Fiber Washer 4.7 x 13 x 1t	4				
48	131 2 1401 10300	Cover	1				
49	4 2379 20440	Lug 4P	1				
50	131 2 6111 95004	Bushing	4				
51	131 2 6201 22300	Plate Heat Sink	1				
52	131 0 4001 95017	Printed Circuit Assy	1				
53	134 2 4208 12300	Spacer	4				
54	131 2 3608 95001	Cramp Wire	2				
55	131 2 6111 95005	Bushing	1				
56		Washer 3mm	1				
57	131 0 4001 95015	Printed Circuit Assy	1				
58	134 2 5202 11600	Rubber Cushion	4				
59	131 2 3614 95001	Mount PCB	1				
60	134 0 1001 12400	Rod Assy	1				
61		Weaved Wire 5mm	1				
62	134 0 6029 10700	Angle Mount Assy	1				
63	134 0 6024 10200	Plate Connect Assy	1				
64	134 0 6028 10800	Cam Drive Assy	1				
66	134 2 5101 25700	Spring	1				
67	134 0 6037 11400	Base Assy	1				

Note: Specifications are subject to change without notice for further improvement.

EXPLODED VIEW (SEV)



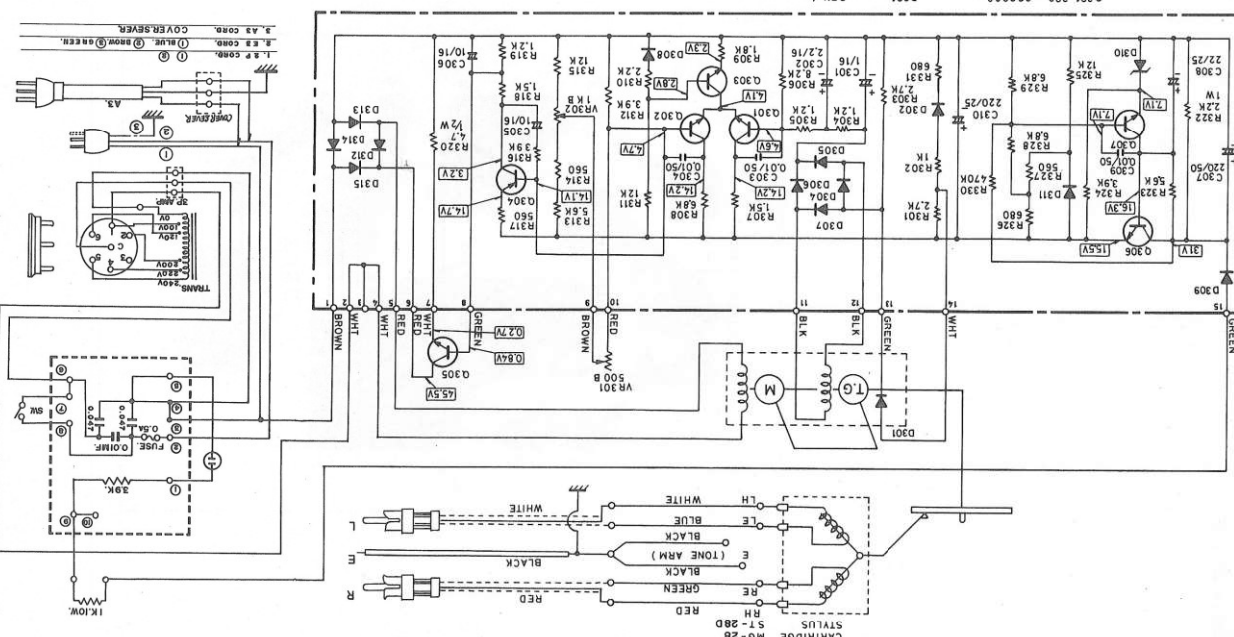
PARTS LIST (SEV)

Key No.	Part No.	Description	Q'ty	Key No.	Part No.	Description	Q'ty
TURNTABLE UNIT				TURNTABLE			
1	134 0 6001 12500	Unit Plate Assy	1	67	134 0 6037 11400	Base Assy	1
2	4 1579 20840	Pick Up	1	68	4 2229 29005	Variable Resistor	1
	134 0 4001 03702	-Tone Arm Assy	1	69	4 6129 29003	Neon Lamp	1
	4 1579 26710	-Cartridge	1	70	134 2 4208 13400	Spacer	4
	4 1579 29230	-Pickup Stylus	1	71	131 0 1001 95003	Knob Assy	2
	134 2 4201 11304	-Screw	2	72	131 2 6103 95002	Cover Shied	1
	134 2 4202 11301	-Nut	2	73	134 0 1002 10200	Panel Assy	1
	134 2 4203 01801	-Washer	2	74	131 2 1601 95007	Knob	1
	134 2 1402 10800	-Retainer Needle	1	75		Screw 2.6 x 4	1
	134 2 4202 11501	-Nut	1	76		Screw Pan Head Tapping 2.6 x 8	1
	134 2 4203 02301	-Washer	1	77		Screw Pan Head 3 x 6	1
	134 2 4119 10700	Sub Weight	1	78	134 2 4106 20900	Shaft	1
3	134 0 6012 10500	Arm Interlock Assy	1	79		E Ring 4mm	1
4	134 0 1005 10600	Cover Rejector Assy	1	80		E Ring 2mm	1
5	134 0 6031 11102	Armrest Assy	1	81		E Ring 3.2mm	4
6	134 0 5002 10600	Spindle TT Assy	1	82		E Ring 4mm	1
7	134 0 5010 10200	Bearing TT Assy	1	83		Screw Pan Head Tapping 3 x 8	10
8	134 2 5101 18500	Spring	1	84		Screw Pan Head 3 x 12	2
9	134 2 1405 01800	Cover Select	1	85		Screw Pan Head 3 x 20	4
10	134 2 6101 11300	Turne Table	1	86		Screw Pan Head 3 x 5	1
11	134 2 6302 10200	Belt	1	87		Screw Pan Head 3 x 6	2
13	134 0 1001 12300	Knob Assy	1	88		Screw Pan Head 3 x 14	2
14	134 2 5101 25300	Spring	1	89		Screw Pan Head 4 x 22	4
15	134 2 4118 16100	Boss	1	90		Washer 3.2 x 8 x 0.5	2
16	134 2 4120 16300	Lever	1	91		Nut 3mm	3
17	134 2 5101 25400	Spring	1	92		Spring Washer 3φ	3
18	134 2 4208 13300	Spacer	3	93		Washer 4.2 x 12 x 0.8	4
19	134 0 5008 10500	Selector Speed Assy	1	94		Spring Washer 4φ	6
19-1	134 2 1405 11200	Cam	1	95		Waher 4.7 x 12 x 7	2
20	134 2 4129 10200	Joint	1	96		Screw Pan Head 4 x 6	2
21	134 2 4112 11000	Rod	1	97		Screw Pan Head 2.6 x 6	2
22	134 0 5008 10600	Selector Speed Assy	1	98	134 2 4116 12000	Spindle Lifting	1
23	134 0 6011 10800	Trip Assy	1	99	134 2 5101 25800	Spring	1
24	134 2 4122 11900	Trip	1	100	134 2 3310 10900	Support Arm	1
25	134 0 6030 11400	Gear Cycling Assy	1	101	134 2 1404 10600	Housing	1
26	134 0 6004 10700	Lever Shut Off Assy	1	102		Wire L-1500	1
27	134 2 6111 95002	Bushing	1	103	131 2 3608 10200	Cramp Wire	1
28	134 0 6037 11200	Base Assy	1	104		TT Ring	1
28-1	134 2 4121 11300	Guide	1	105		TT	1
29	134 2 5101 25500	Spring	1	106		Washer 3φ	1
30	134 0 6012 10600	Arm Interlock Assy	1	107	131 2 1601 95008	Decorate Knob	1
31	134 2 4106 20700	Shaft	1	108	131 2 1503 11501	Decorate Sign	1
32	4 2319 21992	Switch Power	1	109		Screw Pan Head 2.6 x 8	1
33	134 0 6012 10700	Arm Interlock Assy	1	110	131 2 1401 10300	Cover	1
34	134 0 6037 11300	Base Assy	1	111	131 2 6111 95001	Bushing	1
35	134 2 4123 15200	Arm	1	112		CS Ring 3mm	1
36	134 2 4106 20800	Shaft	1				
37	134 2 5101 25600	Spring	1				
38	134 2 4120 13800	Lever	1				
39	134 2 5101 18400	Spring	1				
40	134 2 2902 00302	Pin Adaptor EP	1				
41	134 2 2901 10500	Adaptor EP	1				
42	131 0 4004 14100	Wire Shield Assy	1				
43	4 2319 21530	Switch Slide 6P	1				
44	134 2 4108 17500	Plate	1				
45	4 1569 20541	Phono Motor	1				
46		Washer	4				
47	4 2439 20710 or 4 2439 20550	Power Cord	1				
48	134 2 5202 11600	Cushion	4				
49	4 2379 20440	Lug 4P	1				
50	131 2 6111 95003	Bushing	4				
51	131 2 6201 22300	Plate Heat Sink	1				
52	131 0 4001 95016	Printed Circuit Assy	1				
53	134 2 4208 12300	Spacer	4				
54	131 2 3608 95001	Cramp Wire	2				
55	4 2349 20410	Fuse	3				
56	4 2359 21020	Fuse Holder	2				
57	4 2519 23600	Power Trans	1				
58	134 2 2403 15300	Angle Mount	1				
59	134 2 5202 11700	Cushion	4				
60	134 0 1001 12400	Rod	1				
61		Shield Wire					
62	134 0 6029 10700	Angle Mount Assy	1				
63	134 0 6024 10200	Plate Connect Assy	1				
64	134 0 6028 10800	Cam Drive Assy	1				
65	131 0 4001 95013	Printed Circuit Assy	1				
66	134 2 5101 25700	Spring	1				

Note: Specifications are subject to change without notice for further improvement.

PARTS LIST

Key No.	Part No.	Description	Q'ty	Key No.	Part No.	Description	Q'ty
CONTROL PCB ASSY				POWER PCB ASSY			
	131 0 4001 95016	Control PCB Assy	1		131 0 4001 95014	Power PCB Assy (MV)	1
		TRANSISTOR			131 0 4001 95013	Power PCB Assy (SEV)	1
Q301		2SC923	1		4 2349 20100	0.5A Fuse (MV)	1
Q302		2SC923	1		4 2349 20410	0.315A (SEV)	1
Q303		2SC945	1			RESISTOR	
Q304		2SA733	1			3.9K 2W	1
Q305		2SC1161	1			CAPACITOR	
Q306		2SD261	1			0.047MF 630WV	2
Q307		2SC945	1			0.01MF 630WV	1
		DIODE					
D302		VD 1220	1				
D304		VD 1120	1				
D305		VD 1120	1				
D306		VD 1120	1				
D307		VD 1120	1				
D308		VD 1120	1				
D309		F 14C	1				
D310		RD 7A	1				
D311		VD 1220	1				
D312		F 14C	1				
D313		F 14C	1				
D314		F 14C	1				
D315		F 14C	1				
		RESISTORS					
R322		2.2K 1W ±5%	1				
R301		2.7K 1/4W ±5%	1				
R302		1K 1/4W ±5%	1				
R303		2.7K 1/4W ±5%	1				
R304		1.2K 1/4W ±5%	1				
R305		1.2K 1/4W ±5%	1				
R306		8.2K 1/4W ±5%	1				
R307		1.5K 1/4W ±5%	1				
R308		6.8K 1/4W ±5%	1				
R309		1.8K 1/4W ±5%	1				
R310		2.2K 1/4W ±5%	1				
R311		12K 1/4W ±5%	1				
R312		3.9K 1/4W ±5%	1				
R313		5.6K 1/4W ±5%	1				
R314		560 1/4W ±5%	1				
R315		12K 1/4W ±5%	1				
R316		3.9K 1/4W ±5%	1				
R317		560 1/4W ±5%	1				
R318		1.5K 1/4W ±5%	1				
R319		1.2K 1/4W ±5%	1				
R320		4.7K 1/2W ±5%	1				
R323		5.6K 1/4W ±5%	1				
R324		3.9K 1/4W ±5%	1				
R325		12K 1/4W ±5%	1				
R326		680 1/4W ±5%	1				
R327		560 1/4W ±5%	1				
R328		6.8K 1/4W ±5%	1				
R329		6.8K 1/4W ±5%	1				
R330		470K 1/4W ±5%	1				
R331		680 1/4W ±5%	1				
		CAPACITOR					
C301		1MF/16V	1				
C302		2.2MF/16V	1				
C305		10MF/16V	1				
C306		10MF/16V	1				
C307		220MF/50V	1				
C308		22MF/25V	1				
C310		220MF/25V	1				
C303		0.01MF/50V ±10%	1				
C304		0.01MF/50V ±10%	1				
C309		0.01MF/50V ±10%	1				
		BARIABLE RESISTORS					
VR301		500 B type Variable Resistor	1				
VR302		1K B type Semi Fixed	1				



RANK	TR, D	Q301	Q302	Q303	Q304	Q306	Q307	D302	D304~D307	D308	D309	D310	D311	D312 ~ D315
	25C923	25C923	25C923	25C1161	25A733	25D261	25C945	VD-1220	VD-1120	VD-1122	F 14C	RD7A	VD 1220	F 14C

